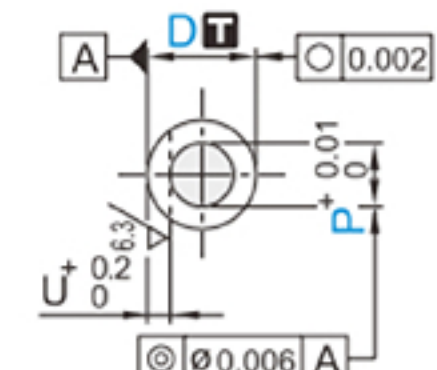
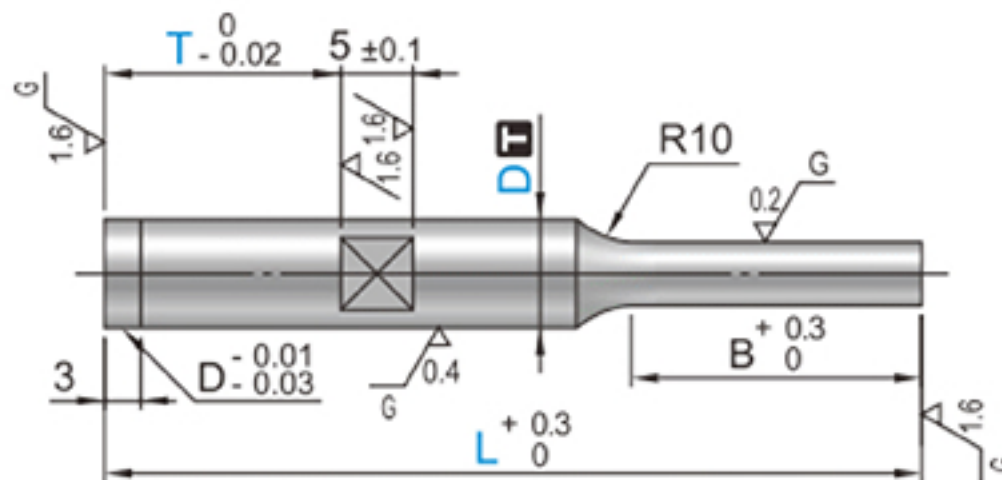
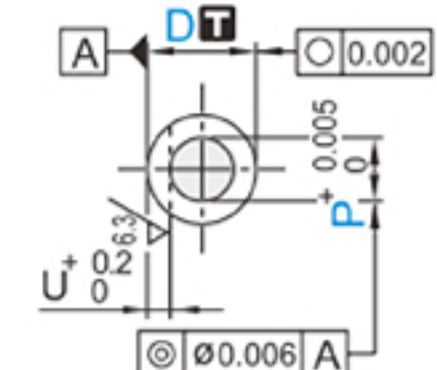
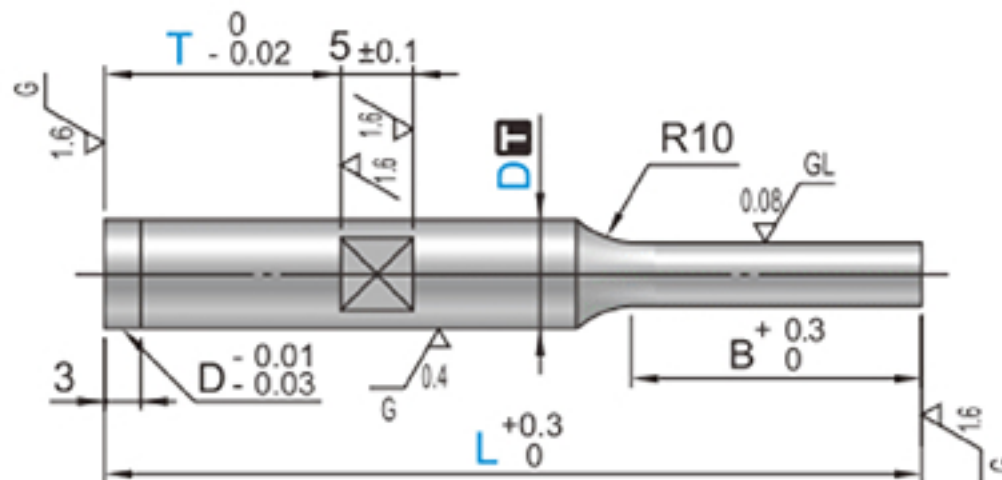
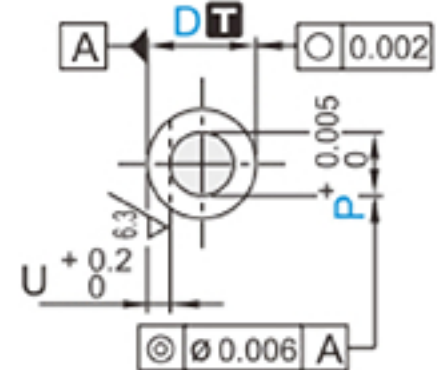
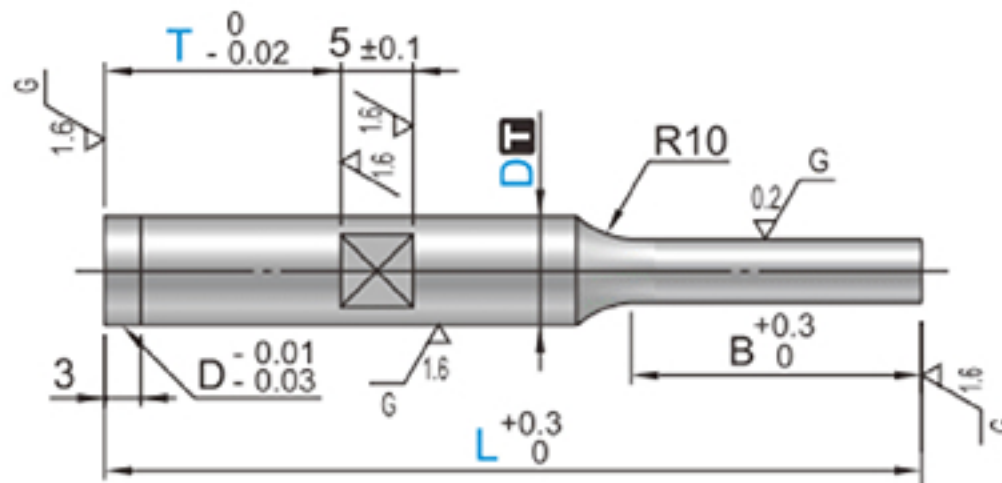
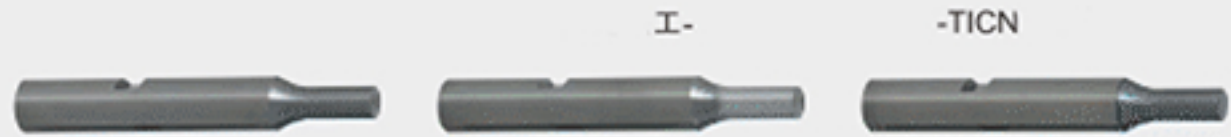


-D
B-WWK
B-WWXK
I-
BL-WWK
BL-WWXK
-TiCN
BH-WWK
BH-WWXK



-TiCN

T	M	H	D	Type			Catalog No.
				3000HV B-WWK B-WWXK	I 3000HV BL-WWK BL-WWXK	TiCN 3000HV BH-WWK BH-WWXK	
D: 0.001 D: 0.006	V30(HIP) (HIP)	88~89HRA 90~92HRA	D3~ 6				(B) (L>S) S L



 **ORDER** Catalog No. - L - P - T
B-WWKAS 8 - 70 - P6.500 - T20

Catalog No.				L	Ⓐ	T	B	U 键槽深度
Type			D		P			
(D: 0.001 0.005) B-WWK B-WWXK (D3-6) BL-WWK BL-WWXK (D3-6) -TICN BH-WWK BH-WWXK (D3-6)	Ⓐ		3	40 · 50 · 60	1.000~ 2.990	T ≥ 5.0	8	0.5
			4		1.000~ 3.990			
			5	40 · 50 · 60 · 70	2.000~ 4.990			
			6		2.000~ 5.990			
			8		3.000~ 7.990			
			10	(40) · 50 · 60 · 70 · 80	3.000~ 9.990			
			13		6.000~12.990			
			16		10.000~15.990			
			3	50 · 60	1.000~ 2.990		13	0.5
			4		1.000~ 3.990			
			5	50 · 60 · 70	2.000~ 4.990			
			6		2.000~ 5.990			
			8		3.000~ 7.990			
			10	50 · 60 · 70 · 80	3.000~ 9.990			
			13		6.000~12.990			
			16	60 · 70 · 80	10.000~15.990			
Ⓐ L(40) ----> B=8								
T=L _s								

⚠ L(40) → B=8

T=L_s

■ Coating punch feature:

- 1、TiCN-coated punches are PVD coatings for punches, which can improve the hardness and wear resistance of the cutting edge and increase the service life of the punches. It is the abbreviation of "Titanium carbonitride".
- 2、 It can correspond to the sheet material with tensile strength above 270MPa, and it is a material with higher strength that the punch can process.

■ Using Features :

- 1、 It is widely Apply to mould manufacturing and processing industries.
- 2、 You can choose SKD11, SKH51, powder high speed steel two or three base materials to deal with various stamping conditions
- 3、 The diameter of the punch rod has two tolerances of m5 and 0~+0.005, which can correspond to different matching methods.

